

Garant

Steel boring bar A.. SDQCL 107,5°, for indexable inserts DC.., left-hand, Shank Ø / insert size: 32/11mm


Order data

Order number	260341 32/11
GTIN	4045197877918
Item class	21T

Technical description

Centre offset L_3	22 mm
Shim	269005 3
Clamping height L_2	31 mm
Setting angle κ	107.5 degrees
suitable indexable insert	DC.. 11T3..
Pack of insert screws	269028 2
Shim screw	269013 2
Insert size	11 mm
Overall length L	250 mm
Minimum pre-drill $\varnothing D_{\min}$	44 mm
ISO code toolholder	A32S SDQCR/L11
Overhang L_1	96 mm
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 3	269005 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15